

**Tab. 4 DIMENSIONS AND CLEAN TURNED SIZES FOR HOLLOW
HOLLOW BAR FOR MACHINING
MBS-92/Manufacturing program 3.99
COLD ROLLING**

<i>Dimensiuni nominale</i>			<i>Dimensiuni de executie</i>							
<i>OD</i>	<i>ID</i>	<i>WT</i>	<i>OD</i>	<i>ID</i>	<i>WT</i>	<i>Oadmin</i>	<i>Odmax</i>	<i>Iadmin</i>	<i>Idmax</i>	<i>Greutate</i>
32	25	3.5	32.5	24.5	4.0	32.1	32.9	23.3	25.7	2.81
32	20	6.0	32.5	19.5	6.5	32.1	32.9	17.9	21.1	4.17
32	18	7.0	32.5	17.5	7.5	32.1	32.9	15.9	19.1	4.62
32	16	8.0	32.5	15.5	8.5	32.1	32.9	13.7	17.3	5.03
36	28	4.0	36.5	27.5	4.5	36.1	36.9	26.1	28.9	3.55
36	25	5.5	36.5	24.5	6.0	36.1	36.9	22.9	26.1	4.51
36	20	8.0	36.5	19.5	8.5	36.1	36.9	17.7	21.3	5.87
40	32	4.0	40.5	31.5	4.5	40.1	40.9	30.1	32.9	4.00
40	28	6.0	40.5	27.5	6.5	40.1	40.9	25.9	29.1	5.45
40	25	7.5	40.5	24.5	8.0	40.1	40.9	22.7	26.3	6.41
40	20	10.0	40.5	19.5	10.5	40.1	40.9	17.5	21.5	7.77
45	36	4.5	45.5	35.5	5.0	45.1	45.9	34.1	36.9	4.99
45	32	6.5	45.5	31.5	7.0	45.1	45.9	29.9	33.1	6.65
45	30	7.5	45.5	29.5	8.0	45.1	45.9	27.7	31.3	7.40
45	28	8.5	45.5	27.5	9.0	45.1	45.9	25.7	29.3	8.10
45	26	9.5	45.5	25.5	10.0	45.1	45.9	23.6	27.4	8.75
45	25	10.0	45.5	24.5	10.5	45.1	45.9	22.5	26.5	9.06
45	20	12.5	45.5	19.5	13.0	45.1	45.9	17.3	21.7	10.42
50	40	5.0	51.0	39.6	5.7	50.6	51.4	38.0	41.2	6.37
50	36	7.0	51.0	35.6	7.7	50.6	51.4	33.9	37.3	8.22
50	34	8.0	51.0	33.6	8.7	50.6	51.4	31.8	35.4	9.08
50	32	9.0	51.0	31.6	9.7	50.6	51.4	29.7	33.5	9.88
50	30	10.0	51.0	29.6	10.7	50.6	51.4	27.6	31.6	10.63
50	28	11.0	51.0	27.6	11.7	50.6	51.4	25.5	29.7	11.34
50	25	12.5	51.0	24.6	13.2	50.6	51.4	22.3	26.9	12.31
63	53	5.0	63.5	52.3	5.6	63.0	64.0	50.6	54.0	8.00
71	60	5.5	71.7	59.3	6.2	71.2	72.2	57.6	61.0	10.02
75	63	6.0	76.1	62.5	6.8	75.6	76.6	60.8	64.2	11.62
80	67	6.5	80.8	66.4	7.2	80.3	81.3	64.7	68.1	13.07