

**Tab. 5 DIMENSIONS AND CLEAN TURNED SIZES FOR HOLLOW
HOLLOW BAR FOR MACHINING
MBS-92/Manufacturing program 3.99
HOT ROLLING**

<i>Dimensiuni nominale</i>			<i>Dimensiuni de executie</i>							
<i>OD</i>	<i>ID</i>	<i>WT</i>	<i>OD</i>	<i>ID</i>	<i>WT</i>	<i>Od min</i>	<i>Od max</i>	<i>Id min</i>	<i>Id max</i>	<i>Greutate</i>
56	45	5.5	57.0	44.6	6.2	56.6	57.4	43.1	46.1	7.77
56	40	8.0	57.0	39.6	8.7	56.6	57.4	37.8	41.4	10.36
56	38	9.0	57.0	37.6	9.7	56.6	57.4	35.7	39.5	11.31
56	36	10.0	57.0	35.6	10.7	56.6	57.4	33.7	37.5	12.22
56	32	12.0	57.0	31.6	12.7	56.6	57.4	29.4	33.8	13.87
56	30	13.0	57.0	29.6	13.7	56.6	57.4	27.3	31.9	14.63
63	50	6.5	63.5	49.3	7.1	63.0	64.0	47.5	51.1	9.88
63	45	9.0	63.5	44.3	9.6	63.0	64.0	42.4	46.2	12.76
63	43	10.0	63.5	42.3	10.6	63.0	64.0	40.2	44.4	13.83
63	40	11.5	63.5	39.3	12.1	63.0	64.0	37.1	41.5	15.34
63	36	13.5	63.5	35.3	14.1	63.0	64.0	32.8	37.8	17.18
71	56	7.5	71.7	55.5	8.1	71.2	72.2	53.7	57.3	12.70
71	50	10.5	71.7	49.5	11.1	71.2	72.2	47.4	51.6	16.59
71	45	13.0	71.7	44.5	13.6	71.2	72.2	42.1	46.9	19.49
71	40	15.5	71.7	39.5	16.1	71.2	72.2	37.0	42.0	22.08
75	60	7.5	76.1	59.3	8.4	75.6	76.6	57.5	61.1	14.02
75	56	9.5	76.1	55.5	10.3	75.6	76.6	53.4	57.6	16.71
75	50	12.5	76.1	49.7	13.2	75.6	76.6	47.4	52.0	20.48
75	45	15.0	76.1	44.7	15.7	75.6	76.6	42.2	47.2	23.39
80	63	8.5	80.8	62.4	9.2	80.3	81.3	60.5	64.3	16.25
80	60	10.0	80.8	59.4	10.7	80.3	81.3	57.3	61.5	18.50
80	56	12.0	80.8	55.4	12.7	80.3	81.3	53.1	57.7	21.33
80	50	15.0	80.8	49.4	15.7	80.3	81.3	46.9	51.9	25.21
85	70	7.5	85.9	69.5	8.2	85.4	86.4	67.7	71.3	15.71
85	67	9.0	85.9	66.5	9.7	85.4	86.4	64.6	68.4	18.23
85	65	10.0	85.9	64.5	10.7	85.4	86.4	62.4	66.6	19.84
85	61	12.0	85.9	60.5	12.7	85.4	86.4	58.2	62.8	22.93
85	55	15.0	85.9	54.5	15.7	85.4	86.4	52.0	57.0	27.18
85	50	17.5	85.9	49.5	18.2	85.4	86.4	47.0	52.0	30.39
85	45	20.0	85.9	44.5	20.7	85.4	86.4	42.0	47.0	33.28
90	75	7.5	90.9	74.3	8.3	90.4	91.4	72.4	76.2	16.91
90	71	9.5	90.9	70.3	10.3	90.4	91.4	68.2	72.4	20.47
90	67	11.5	90.9	66.3	12.3	90.4	91.4	64.0	68.6	23.84
90	63	13.5	90.9	62.3	14.3	90.4	91.4	60.0	64.6	27.01
90	60	15.0	90.9	59.5	15.7	90.4	91.4	57.0	62.0	29.12
90	56	17.0	90.9	55.5	17.7	90.4	91.4	53.0	58.0	31.95
90	50	20.0	90.9	49.5	20.7	90.4	91.4	47.0	52.0	35.84
90	45	22.5	90.9	44.5	23.2	90.4	91.4	41.6	47.4	38.73
95	80	7.5	96.0	79.2	8.4	95.5	96.5	77.3	81.1	18.15
95	75	10.0	96.0	74.2	10.9	95.5	96.5	72.1	76.3	22.88
95	71	12.0	96.0	70.4	12.8	95.5	96.5	68.1	72.7	26.26
95	69	13.0	96.0	68.4	13.8	95.5	96.5	66.0	70.8	27.98
95	67	14.0	96.0	66.4	14.8	95.5	96.5	63.9	68.9	29.64
95	63	16.0	96.0	62.4	16.8	95.5	96.5	59.9	64.9	32.81
95	59	18.0	96.0	58.4	18.8	95.5	96.5	55.9	60.9	35.79
95	56	19.5	96.0	55.4	20.3	95.5	96.5	52.9	57.9	37.90
95	50	22.5	96.0	49.6	23.2	95.5	96.5	46.7	52.5	41.65